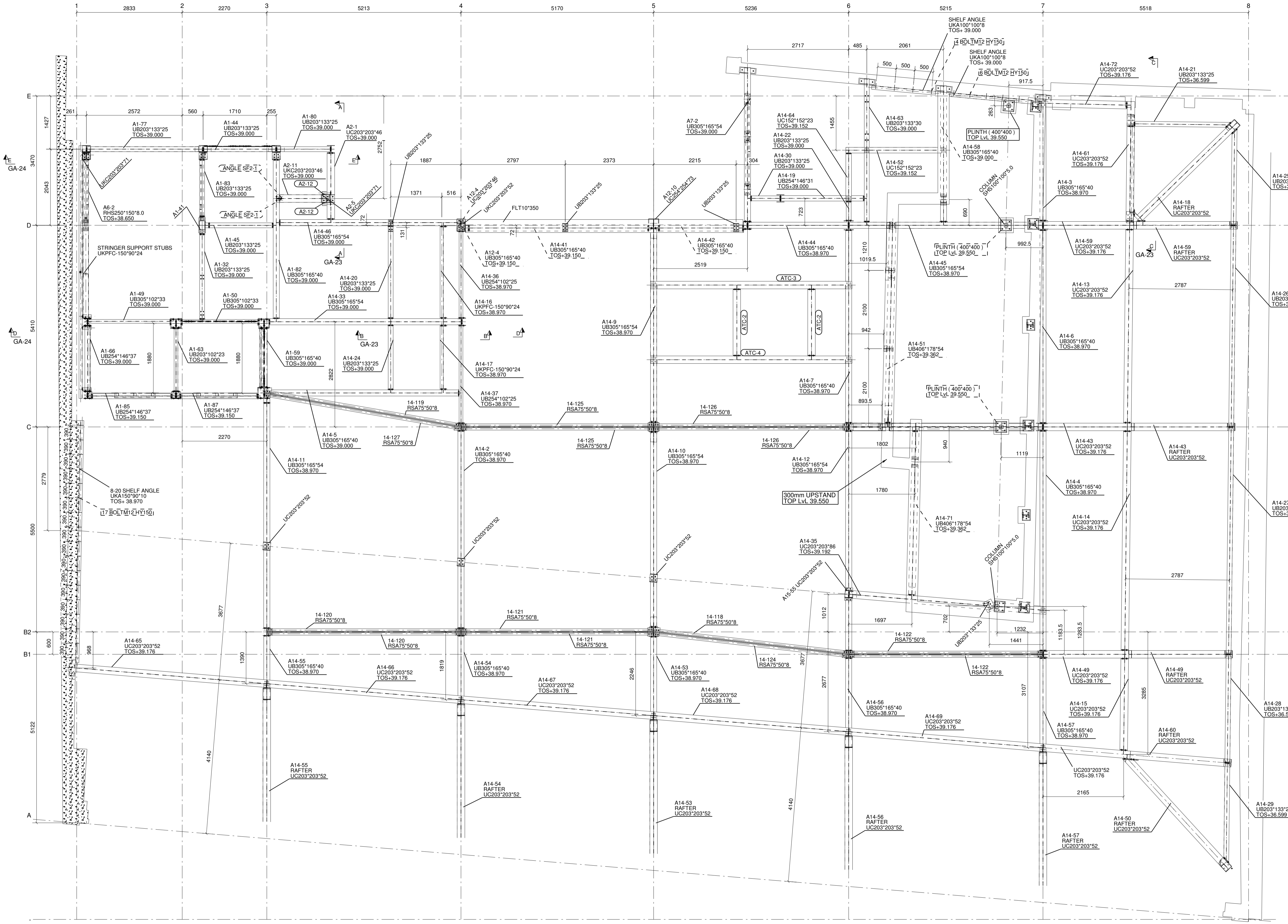


1. ALL DIMS IN MILLIMETRES UNO
2. RADIUS ALL NOTCHES
3. GENERAL TOLERANCE IS 0.5 MM UNO
4. REMOVE ALL BURRS AND SHARP EDGES
5. ALL STEEL GRADE S275
6. ALL FITTINGS GRADE S275
7. ALL BOLTS GRADE 8.8



Plan SSL+39.150  
1:50

REV. MARK	REVISION DESCRIPTION	REV. DATE
3	NEW BEAM ADDED GRD 3/D	27.06.11
2	PART MARKS ADDED	25.05.11
1	PART MARKS ADDED	16.03.11
0	FOR APPROVAL	25.02.11

**A C D**  
Architectural Corporate Drafting Ltd  
9 Millhouse Close  
Winstone  
Oswestry  
Shropshire  
SY11 4NA  
Mobile: 07711 093 578  
Tel/Fax: 01691 654451  
Email: info@a-c-d.co.uk

CLIENT: SKANSKA  
PROJECT DESCRIPTION: 1-5 POLAND STREET  
SITE ADDRESS: LONDON  
DRAWING TITLE: STRUCTURAL MAIN BUILDING  
4th FLOOR PLAN  
GENERAL ARRANGEMENT

SCALE: 1:50  
DRAWN BY: Andy Curran  
CHECKED BY: A. G.  
CONTACT NAME: Andrew Gamblen  
DRAWING CREATION DATE: 04.02.2011

ACD REF No: A.C.D-076-01  
CONTRACT No: C/10751  
DRAWING No: GA-06  
REVISION: 3

Material to BS4360. Grade - See Spec  
Surface Finish / Prep: See Spec  
Welds: 6mm F.W. Full profile U.S.O.  
**AS BUILT DRG**